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## Installation Instructions and Warranty Information

### 40-1509 ~ 2007-15 JEEP Wrangler JK **Axle Back Exhaust**



PerTronix© thanks you for choosing JBA HEADERS, the best fitting, highest quality exhaust on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

1. Allow vehicle, and exhaust pipes to cool down.
1. Lubricate all rubber isolators and hangers.
2. Disconnect negative battery cable and allow vehicle exhaust to cool
3. Lubricate all rubber isolators and hangers.
4. Loosen clamp just before muffler assembly
5. Using a muffler stand or another person to hold the muffler assembly in place, remove the hangers from the rubber isolators and the muffler assembly from the vehicle
6. Position JBA muffler assembly in its place, reattaching factory rubber isolators into hangers.
7. Place clamp over the expanded end of the muffler assembly and fit the pipe over the factory intermediate pipe.
8. Tighten clamp. We recommend tack welding the connection to ensure it doesn't move.
9. Start vehicle and check for leaks, repair as needed.

Parts List:

- (1) JBA muffler assembly with tip
- (1) 2.5" clamp

### LIMITED ONE YEAR WARRANTY

All JBA HEADERS and exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.

**JBA**  
performance**exhaust**®





