

### INSTALLATION INSTRUCTIONS

\*\* Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable exhaust shop for installation.

#### 40-1538 Axle Back

#### 2011-15 Dodge Durango 5.7L HEMI

**Recommended Tools:**

Pry bar  
Ratchet  
9/16" Socket  
9/16" Wrench  
Channel lock pliers  
WD40 Spray lubricant  
or similar

**Parts List:**

1 Drivers side muffler Assy  
1 Pass Side Muffler Assy  
1 Flanged Adaptor  
2 Gasket  
4 3/8X1.25" Hex bolts  
4 3/8 Flat Washers  
4 3/8 Flange Nut  
1 Clamp



1. This installation is best done on a lift. If a lift is not available, raise the vehicle at least 2 feet off the ground and place on jack stands on level ground.

2. Remove the JBA exhaust from the box and compare the pieces to the parts list above.

3. Disconnect negative battery cable and allow vehicle exhaust to cool.

4. On the drivers side, unbolt the stock muffler from the flange near the spare tire. Slip the hangers off the rubber mounts and remove the muffler.

5. On the passenger side you will need to cut the stock exhaust pipe similar to the drivers side. This cut will be 2 1/4" from the hanger towards the rear of the car as seen below. Cut as square as possible - a Sawzall works best for this.



11. Align the Tip in the center of the opening and check that the tip length is the same as the drivers side. Slip the adaptor forward or back to get the tips even. When you are satisfied with the location, tighten the Clamp to 20 ft. lbs.

12. Using chrome or glass cleaner, clean the tips of any fingerprints or oil.

13. Reconnect the battery.

14. Start the vehicle and check for leaks. Tighten as necessary.



6. Remove the hangers from the rubber mounts and remove the muffler from the vehicle.

7. Slip the flanged adaptor and clamp over the passenger side exhaust pipe that you just cut. Do not tighten the clamp at this time.

8. Install the hangers on the Driver's Side JBA muffler to the rubber mounts (WD40 will make this easier) and then bolt the muffler to the factory flange using the supplied gasket, bolts, washers and nuts. Tighten to 20 ft. lbs.

9. Check to see that the tip is center in the opening, if not bend the hangers as necessary.

10. Install the hangers on the Passenger Side JBA muffler to the rubber mounts (WD40 will make this easier) and then bolt the muffler to the adaptor flange using the supplied gasket, bolts, washers and nuts. Tighten to 20 ft. lbs.

#### LIMITED ONE YEAR WARRANTY

All JBA HEADERS and exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.