

INSTALLATION INSTRUCTIONS

* Installation Recommendation: JBA recommends in most cases that the vehicle be taken to a reputable exhaust

40-2542

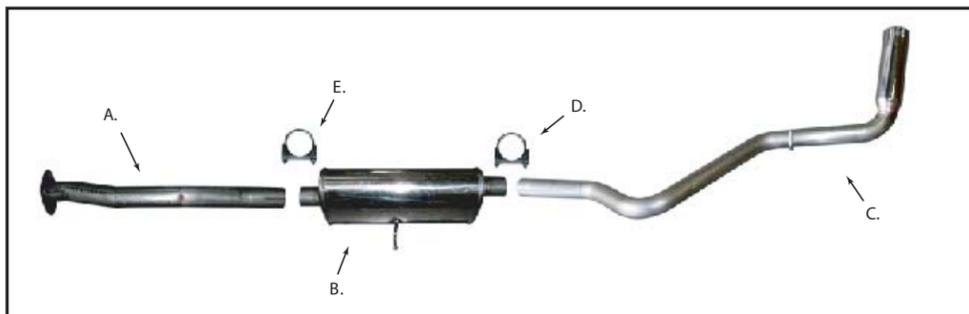
1998-2004 Ford Ranger
2.5L / 3.0L / 4.0L 2/4wd
Super cab / short bed

RECOMMENDED TOOLS:

pry bar
 ratchet
 15mm deep socket
 pair of channel lock pliers
 1
 anti-seize
 spray lubricant or penetrating oil

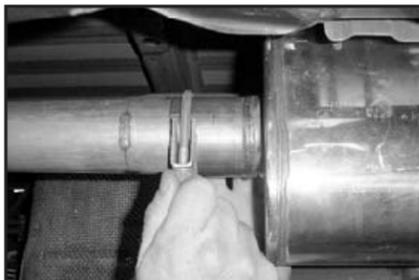
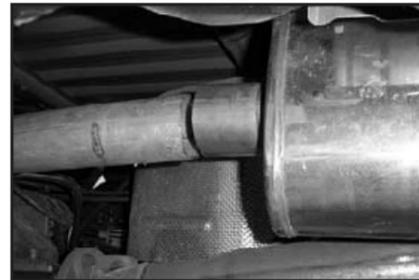
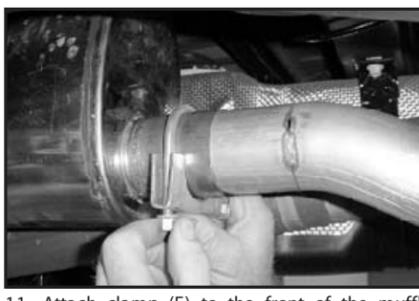
PARTS LIST:

| | |
|------------------------|---|
| A. Intermediate pipe | 1 |
| B. Muffler | 1 |
| C. Tail pipe | |
| D. Rear muffler clamp | 1 |
| E. Front muffler clamp | 1 |



TO START:

1. Remove and inventory JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



18. Tack weld all slip connections in three spots.
19. Lower the vehicle and reattach the negative battery cable.

- NOTES:**
- 1) It may be necessary to loosen and realign the spare tire for proper clearance.
 - 2) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise
 - 3) Use Anti-seize on threads of clamps.