

INSTALLATION INSTRUCTIONS

** Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable exhaust shop for installation.

40-2645

2015-17 Mustang 5.0 GT

3" Dual exhaust to stock converters or
JBA 6689SD/SDC mid pipes

Parts List:

- 1 X-Pipe
- 1 Driver's Side Muffler
- 1 Pass Side Muffler
- 2 3" Accu Seal Clamps

Recommended Tools:

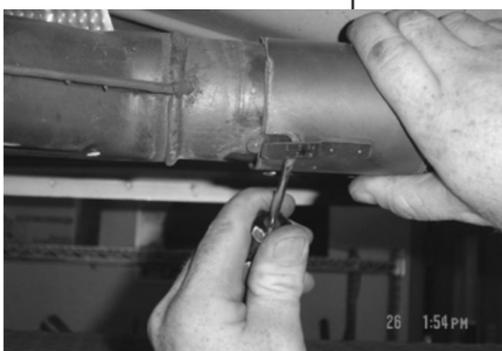
- Pry bar
- Ratchet
- 15mm deep socket
- 9/16 deep socket
- Channel lock pliers



1. Remove and inventory the JBA Exhaust System.
2. Disconnect the negative battery cable and allow the exhaust system to completely cool.
3. Raise car a minimum of 24" off the ground - A lift is the preferred method.
4. The middle section of the exhaust and mufflers are one unit and need to be removed as one. At the front there are two clamps that attach the mid section to the cat pipes. Loosen the clamps and slide them backwards (see picture below). At the mufflers you need to slide the hangars from the rubber mounts.
5. Offer the JBA X-Pipe up to the stock cat pipes using the original Ford clamps.
6. Install the JBA mufflers onto the rubber hangers WD 40 will ease installation.
7. Slide the JBA Muffler over the end of the JBA X-Pipe with the 3" Accu Seal Clamps.
9. With the axle pipes in the muffler assemblies adjust mufflers to be flat, and the tips an equal distance from the bumper cover, Then tighten all clamps securely.
10. Using a soft cloth, wipe the new JBA tips clean.
11. Reconnect the battery and start the vehicle to check for leaks.

NOTES:

- 1.) All exhaust systems expand about 1" rearward when exhaust temperature rises so keep this in mind when adjusting your system.



To get more power out of your Mustang, JBA offers Cat4Ward and long tube headers and for the 5.0L. For more information about these and other quality performance products from JBA visit us online at www.jbaheaders.com



WARNING

This product can expose you to chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov/product