



INSTALLATION INSTRUCTIONS

** Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable exhaust shop for installation.

40-3051

2014-15 Chevy Silverado/GMC Sierra 4.3 V6 - 5.3,6.2DFI V8 Single 3 inch system

Parts List	Qty.	Parts List	Qty
Tail Pipe with Chrome Tip	1	Clamp Double Hanger	1
Over Axle Pipe	1	Intermediate Pipe	1
Muffler	1	Clamps	2

JBA Performance Also manufactures Cat4Ward Exhaust Headers for your Vehicle. See <http://jbaheaders.com/> for more information, or call 909 599-5955 for your closest Performance Retailer.

PerTronix© thanks you for choosing JBA Performance Exhaust, the best fitting, highest quality header's and exhaust on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Check to make sure you received the proper parts for your application. Check the parts received against the parts list above. If you are unsure you have received the proper parts call before you start work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

Many factors affect the installation of exhaust, some of which are broken or aftermarket motor mounts, accidents that impact the configuration of the frame, and/or the installation of different engines, headers, spare tire sizes, lift and lowering kits, and trailer hitches.

Allow the vehicle to fully cool before attempting installation, hot exhaust can and will burn you !

Removal;

1. Remove the stock exhaust. In many cases you will need to cut the stock exhaust pipe behind the muffler before it goes over the axle.
2. Disconnect the stock hangers from the Rubber insulators. The rubber insulators will be reused, leave them hanging on the truck. Remove the tail pipe.
3. Unbolt the muffler inlet from the catalytic converter, disconnect the hangers from the rubber insulators and remove the muffler.

Installation;

1. The intermediate pipe is designed for ALL variations of these trucks. On Short Bed Crew Cab/EXT Cab trucks, you will need to shorten the intermediate pipe by 12". On Standard cab trucks, you will need to install the muffler and then measure to cut the intermediate pipe as the Std. Cab models vary. Install the intermediate pipe to the ball flange using the stock hardware, and slip the hanger into the rubber isolator.
2. Insert the 3 hangers on the JBA muffler into the stock rubber insulators, WD40 may make it easier to slip the hanger into the insulator. When all three hangers are installed, this will locate the muffler.
3. Slip the muffler over the intermediate pipe with one of the provided clamps. Install the double hanger on the back of the muffler and into the stock rubber isolators.
4. Slip the over axle pipe into the muffler. Install the tail pipe onto the over axle pipe with one of the supplied clamps. Slide the tailpipe hanger into the stock rubber isolator
5. Adjust the Tail Pipe, Over Axle pipe, and Chrome Tips so that they clear all body, frame, and suspension parts. JBA recommends that the tip be at least 1/2" away from the lower body panel.
6. Once you are happy with all the clearances, tighten all the JBA clamps to 40 lbs. ft.
7. JBA recommends that you inspect and retighten all clamps after 50 miles.