



## INSTALLATION INSTRUCTIONS

\*\* Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable exhaust shop for installation.

### 40-3052

#### 20115 Chevy Yukon 5.3/6.2 DFI Motor 4 Door

##### Parts List

##### Qty.

- 1 Over Axle Pipe /Tail Pipe with Chrome Tip
- 1 Intermediate Pipe
- 1 Muffler
- 2 Clamps
- 1 5/16 nut and lock washer

JBA Performance Also manufactures Cat4Ward Exhaust Headers for your Vehicle. See <http://jbaheaders.com/> for more information, or call 909 599-5955 for your closest Performance Retailer.

PerTronix© thanks you for choosing JBA Performance Exhaust, the best fitting, highest quality header's and exhaust on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Check to make sure you received the proper parts for your application. Check the parts received against the parts list above. If you are unsure you have received the proper parts call before you start work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

Many factors affect the installation of exhaust, some of which are broken or aftermarket motor mounts, accidents that impact the configuration of the frame, and/or the installation of different engines, headers, spare tire sizes, lift and lowering kits, and trailer hitches.

Allow the vehicle to fully cool before attempting installation, hot exhaust can and will burn you !

##### **Removal;**

1. Disconnect the Ground strap from the over axle pipe in front of the rear axle.
2. Remove the stock exhaust. In many cases you will need to cut the stock exhaust pipe behind the muffler before it goes over the axle.
3. Disconnect the stock hangers from the Rubber insulators. The rubber insulators will be reused, leave them hanging on the truck. Remove the tail pipe.
4. Unbolt the muffler inlet from the catalytic converter, disconnect the hangers from the rubber insulators and remove the muffler.

##### **Installation;**

1. Install the intermediate pipe to the catalytic convertor pipe using the original clamp.
2. Slip the muffler onto the intermediate pipe using one of the supplied clamps.
3. Slip the muffler over the intermediate pipe with one of the provided clamps.
4. Slip the over axle pipe into the muffler. . Slide the tailpipe hangers into the stock rubber isolator, WD40 or similar will make this easier.
5. Re-attach the ground strap top the JBA overaxle pipe using the provided nut and washer.
6. Adjust the Tail Pipe,/Over Axle pipe and Chrome Tip so that they clear all body, frame, and suspension parts. JBA recommends that the tip be at least 1/2" away from the lower body panel.
7. Once you are happy with all the clearances, tighten all the JBA clamps to 40 lbs. ft. We recommend that you tack weld the connections once you are happy with the fit and have taken it for a test drive to check for leaks.
8. JBA recommends that you inspect and retighten all clamps after 50 miles.