

INSTALLATION INSTRUCTIONS

* Installation Recommendation: JBA recommends in most cases that the vehicle be taken to a reputable exhaust shop.

40-9015

2000-2003 Toyota Tacoma

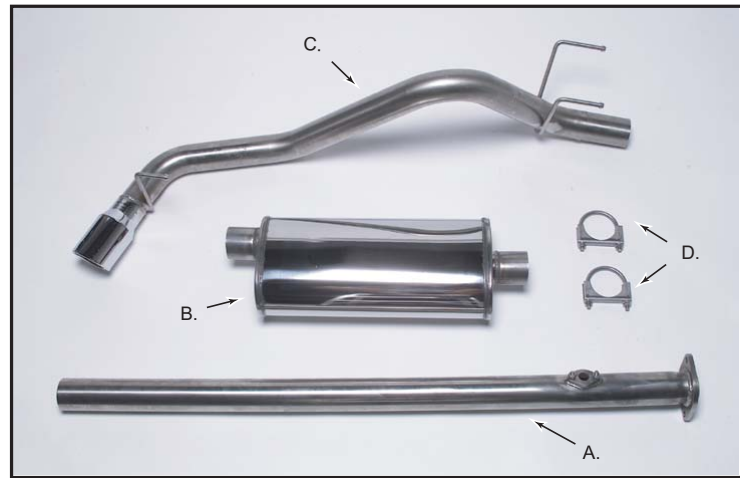
3.4L 2wd Prerunner Access Cab

RECOMMENDED TOOLS:

12mm socket
14mm socket
14mm wrench
Ratchet
Channel lock pliers
Hammer
Pry bar
Spray lubricant or penetrating oil

PARTS LIST:

A. Intermediate pipe	1
B. High flow muffler	1
C. Tail pipe/tip w/ hangers	1
D. Exhaust clamps	2



TO START:

1. Remove and inventory JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With the vehicle raised and properly supported, use the 14mm wrench, 14mm socket and ratchet to remove the bolts from the Catalytic Converter flange.



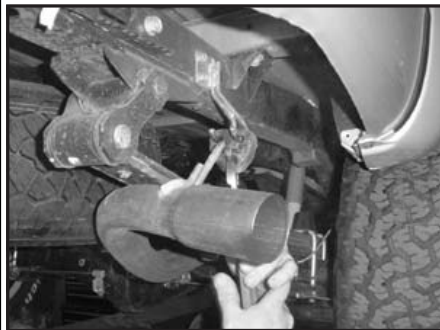
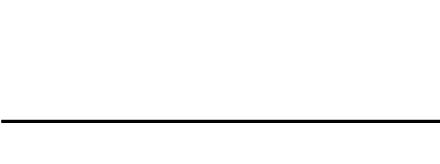
4. Spray penetrating oil on all factory rubber isolators.



5. Using the pry bar, remove the tail pipe hangers from the rubber isolators.



6. Using the 12mm socket and ratchet, remove the nuts that secure the Oxygen sensor to the intermediate pipe. Remove Oxygen sensor.



7. Remove tail pipe hanger from factory rubber isolator.



8. Remove factory exhaust from the vehicle.



9. Install new tail pipe (C) by inserting the tail pipe hanger into the factory rubber isolator.



10. Insert front tail pipe hangers into factory rubber isolators.



11. Slip muffler (B) into the tail pipe (C) as shown in the photo.



12. Install Oxygen sensor into new intermediate pipe (A) using factory 12mm hardware.



13. Install and secure the new intermediate pipe (A) into the vehicle by reinstalling the factory Catalytic Converter bolts and nuts.



14. Using the 14mm wrench, socket, and ratchet, tighten the Catalytic Converter bolts and nuts.



15. Insert intermediate pipe (A) into muffler (B) and install exhaust clamp (D) at the front of the muffler (B).



16. Install exhaust clamp (D) at the rear of the muffler (B).

17. JBA recommends that you tack weld all slip connections in three spots.

18. After installation, it is recommended that all clamps be re-tightened after checking for leaks.

19. Lower the vehicle and reattach the negative battery cable.

NOTES:

- 1) All exhaust systems will expand roughly 1" rearward when exhaust temperatures start to rise.
- 2) Use Anti-seize on threads of clamps.