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Installation Instructions
and Warranty Information
40-9019 ~ 2013-15 Toyota Tacoma CatBack
4.0L V6



PerTronix© thanks you for choosing JBA HEADERS, the best fitting, highest quality header on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Check to make sure you received the proper parts for your application. The header number will be stamped on the engine flange. If you are unsure you have received the proper parts call before you start work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

1. Place vehicle in a location where the floor is solid and flat, with adequate lighting. Do not attempt to work on a hot engine. Heat causes metal to expand and makes removal of fasteners difficult at best. Disconnect the battery cables from the battery. Raise the front of the vehicle to obtain adequate access to the bottom exhaust manifold flanges. Use large-base jack stands to support the vehicle. Do not rely on the jack! Block the tires to prevent the vehicle from rolling off the jack stands.

2. Spray WD40 or similar on all bolts and the rubber hangers, remove the rubber hangers from the factory exhaust system. While supporting the muffler, unbolt the two bolts that connect the exhaust pipe to the factory connector pipe. Save the two bolts and springs as they will be re used.

3. The entire exhaust system will now come out as one piece from the front.

4. Install the JBA over axle pipe and tip into its rubber hanger and support in place.

5. Slip the Muffler onto the over axle pipe and use the U Bolt clamp with the double hanger to mount the muffler., inserting the hangers into the rubber mounts. Do Not tighten the clamp at this point, leave snug.

6. Slip the 'S' pipe into the muffler and the rubber mount then install one U Bolt clamp. Do Not tighten at this point, leave snug.

7. Slip the front pipe into the 'S' pipe and mount it to the stock factory flange. Make sure the Donut gasket is in good shape, if not get a new one from Toyota. Install the original bolts and spring and tighten them to the flange.

8. Align the 'S' pipe, Muffler and over Axle pipe. The tip should be at least 1" from the body and the rear leaf spring mount. When you are satisfied with the alignment, tighten all the clamps.

9. Start the truck and check for leaks. JBA recommends that you tack weld all joints to keep them from slipping or rotating with driving use.

Parts List:

- | | |
|-----------------------------|--------------------------------------|
| (1) 'S' Pipe | (1) Flanged Front Pipe |
| (1) Over Axle Pipe with Tip | (1) JBA Performance Muffler |
| (2) 2 1/2" U Bolt Clamps | (1) 2 1/2" U Bolt Clamp with Hangers |

LIMITED ONE YEAR WARRANTY

All JBA HEADERS and exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.

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